

CONTAINER COOLING SOLUTIONS

Adwatec container cooling solutions is a product family from which you can choose needed single cooling modules or build an optimized turnkey cooling solution including everything!

The container cooling solution may include one or more of the following modules (detailed description on the next page):

1 Adwatec cooling station (C- or B-series)

2.1 Water-to-air heat exchanger

2.2 Water-to-water heat exchanger

3 Container indoor air cooling

4 Process and piping design and delivery

5 Commissioning



KEY BENEFITS

- **Water cooling experts** take care of everything related to cooling. You can focus on your core business
- **Proven** component and material selections. Any risk for galvanic couples eliminated.
- **DNV-GL type approved** and fully tested C-series cooling modules ensure easy commissioning and safe use.
- **PLC system** for the total cooling system. You will avoid all project-specific PLC design.
- **Warranty and service packages** according your needs

Cooperation with following classification societies:



1. COOLING STATIONS

| C-SERIES The right choice when $\Delta T > 3^{\circ}\text{C}$ (Coolant OUT - Ambient temperature) | | | | | |
|---|----------------------|-------------------------|-------------------------------------|---------------------|-----------------|
| PRODUCT CODE (S= single, R= 2 pumps) | Motor frequency (Hz) | Flow rate range (l/min) | Main dimensions W x D x H | Electric power (kW) | Dry weight (kg) |
| CCE36S / CCE36R* | 50 | 15 - 70 | 300 x 560 x 1490 / 500 x 575 x 1800 | 0,6 | 120 / 180 |
| | 60 | 15 - 90 | | 1,1 | |
| CCE56S / CCE56R* | 50 | 40 - 140 | 300 x 560 x 1490 / 500 x 575 x 1800 | 1,1 | 140 / 200 |
| | 60 | 50 - 170 | | 2,2 | |
| CCE104S* / CCE104R* | 50 | 90 - 210 | 500 x 575 x 1800 | 1,5 | 200 / 230 |
| | 60 | 100 - 250 | | 3 | |
| CCE153S* / CCE153R* | 50 | 150 - 360 | 500 x 595 x 1835 | 3 | 210 / 290 |
| | 60 | 175 - 470 | | 4 | |
| CCE204S / CCE204R | 50 | 200 - 480 | 550 x 715 x 2000 / | 5,5 | 320 / 390 |
| | 60 | 250 - 580 | 690 x 745 x 2000 | 7,5 | |
| CCE322S / CCE322R | 50 | 250 - 660 | 550 x 715 x 2000 / | 4 | 400 / 660 |
| | 60 | 300 - 800 | 690 x 745 x 2000 | 7,5 | |

Detailed sizing instructions and descriptions in C-series data sheet.



| B-SERIES Chillers The right choice when $\Delta T < 3^{\circ}\text{C}$ | | | | | |
|--|--------------------|----------------------|-----------------------------------|---------------------|------------------------|
| PRODUCT CODE | Cooling power (kW) | Motor frequency (Hz) | ADD-ON footprint dimensions W x D | Electric power (kW) | ADD-ON Dry weight (kg) |
| BCD10 | 10 | 50 | 600 x 575 | 2,9 | 230 |
| | | 60 | | 2,8 | |
| BCD20 | 20 | 50 | 600 x 575 | 5,5 | 270 |
| | | 60 | | 5,5 | |
| BCD30 | 30 | 50 | 600 x 700 | 7,7 | 330 |
| | | 60 | | 8,2 | |
| BCD60 | 60 | 50 | 900 x 700 | 17,9 | 380 |
| | | 60 | | 14,8 | |

If the cooling power requirement is more than 60kW the modules can be combined.
Detailed sizing instructions and descriptions in B-series data sheet.



(*) Marked cooling stations have the DNV-GL type approval. For the rest cooling stations the type approval is coming soon. All cooling stations can be approved project-specifically by any classification society.

2. EXTERNAL HEAT EXCHANGERS

2.1. WATER-TO-AIR HEAT EXCHANGER, TECHNICAL DATA

| | |
|--------------------------|----------------------------------|
| Cooling power | According customer need |
| Installation | Dimensions suitable for |
| Corrosion protection | C3 / C5-M |
| Sound power level | According customer need |
| Control | EC fans are controlled by PLC in |
| Piping material | Stainless steel 1.4301 / 1.4404 |
| Coolant out - Ambient °C | ΔT min. 3°C |



2.2 WATER-TO-WATER HEAT EXCHANGER, TECHNICAL DATA

| | |
|----------------------------|--|
| Cooling power | According customer need |
| Materials | Titanium plates for sea water SS plates for other mediums |
| Dimensions (WxHxD mm) | CCE36/56: 150x400x150 CCE104: 190x500x400 CCE153: 340x900x550 CCE204/322: 340x900x550 |
| Max particle size | 0,8mm without filters |
| Coolant out - Raw water °C | ΔT min. 3°C |
| Optional | Secondary circuit pipes and process components |



3. CONTAINER INDOOR AIR COOLING

2.2 AIR COOLER, TECHNICAL DATA

| | |
|--|---|
| Cooling power | 20kW, 40kW, 60kW |
| Materials | Coil: Cu / Al Casing: galvanized |
| Dimensions | 20kW: W1070xH620xD640 40kW: W1740xH620xD640 60kW: W2400xH620xD640 |
| Control | EC fans are controlled by PLC in Adwatec cooling station |
| Optional | Marine resistant materials: SS casing and AlMg fins |
| To be used with an external chiller cooling station in most cases | |



4. PROCESS AND PIPING DESIGN AND DELIVERY

The process and piping design and a pipe delivery offering may include one or more of the following modules depending on your specific needs

4.1 Site inspection and measurements

4.2 Cooling process design and component selections

4.3 3D Engineering / piping design

4.4 Pipe delivery including installation instructions

4.5 Site installation supervision



5. SERVICES

Services offering may include one or more of the following modules depending on your specific needs

5.1 Engineering and cooling consultation

5.2 Site installation

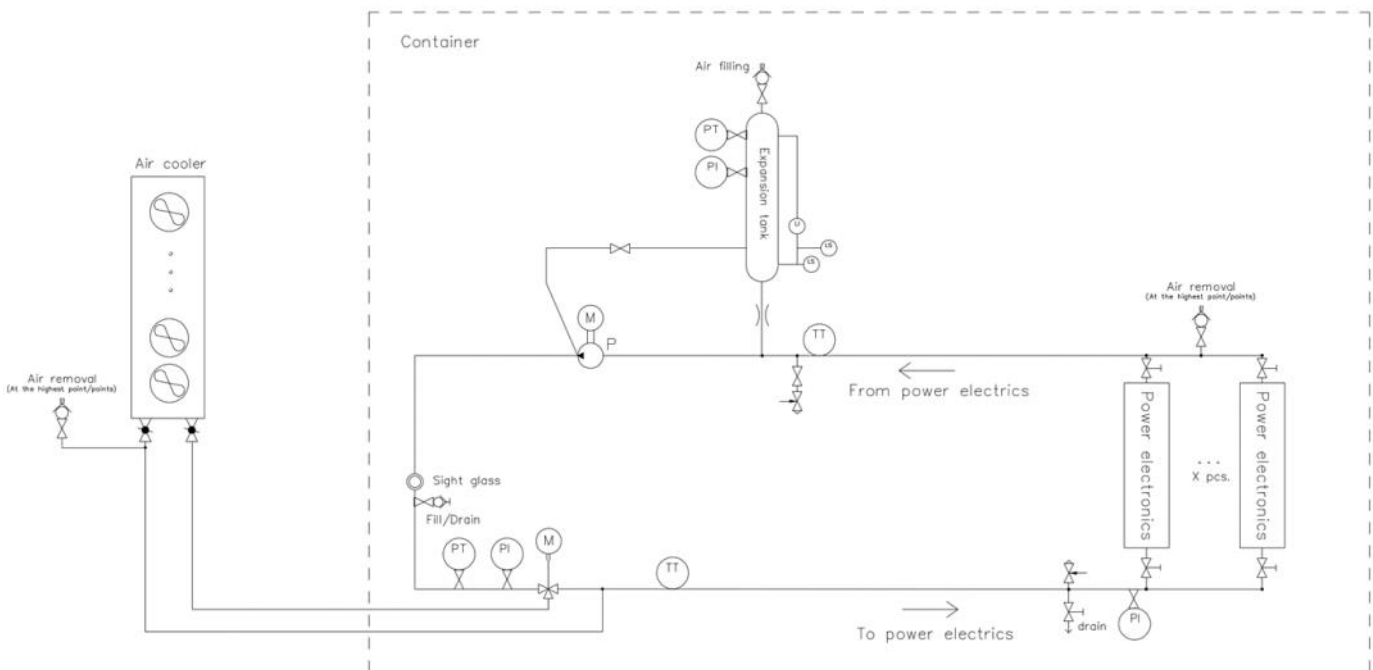
5.3 Commissioning and supervision

5.4 Remote FAT and Remote Site Support

5.5 After sales and retrofit solutions



6. PROCESS DIAGRAM EXAMPLE



Picture: single pump cooling system with C-series cooling station and external water-to-air heat exchanger. Inroom air cooler not shown here.